



OK Tubrodur 15.73S

A cored wire which produces a 13%-chromium alloy steel deposit used with OK Flux 10.37 or OK Flux 10.61.

Classifications	EN 14700 : T Fe7
Welding Current	DC+
Alloy Type	Surfacing alloy: martensitic stainless steel weld metal

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
2.4 mm (3/32 in.)	250-450 A	28-38 V	2.0-5.0 m/min (79-197 in./min)	4.0-9.0 kg/h (8.8-19. lbs/h)
3.0 mm (0.118 in.)	400-700 A	28-36 V	2.5-5.5 m/min (98-217 in./min)	5.5-12.0 kg/h (12.1-26.5 lbs/h)
4.0 mm (5/32 in.)	500-900 A	28-34 V	2.0-5.0 m/min (79-197 in./min)	6.5-12.5 kg/h (14.3-27.6 lbs/h)